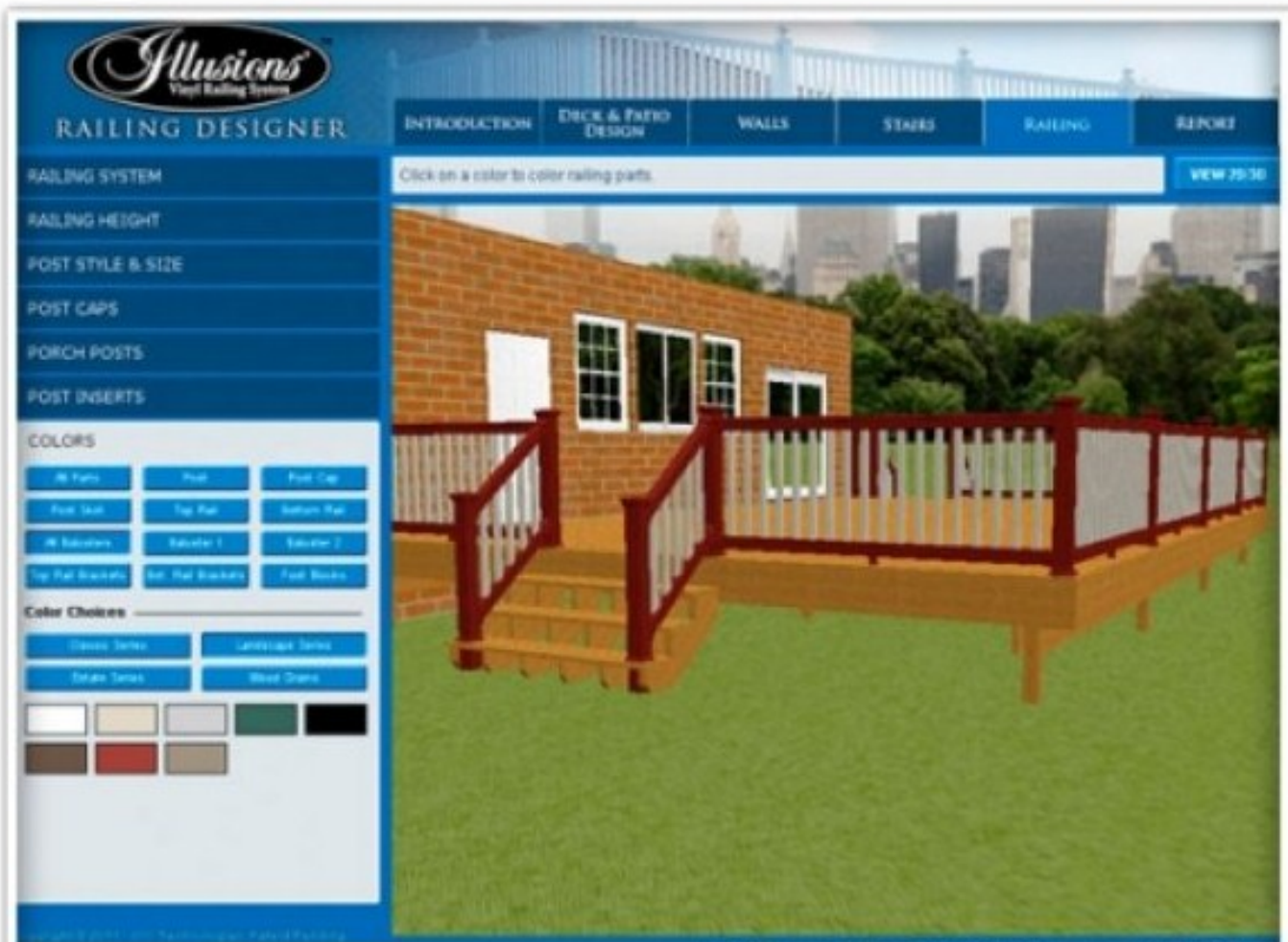


OK. Now THIS is cool... See for yourself!



Come and Play!
Illusions[®]
 Railing Design Center™
 www.illusionsvinylrailing.com





Illusions profiles go through the following rigid quality control tests.

Visual inspection (operators & quality control)

- Surface
- Straightness

Dimensional tests

- Quality control charts
- Go/no go gauges
- Critical dimensions and tolerances
- Customer fabrication tool fixtures
- Frequency: every 1-2 hours

Impact tests

- Drop dart (8lb. Pointed weight) no penetration at less than 1.4 in lb./mil
- Checks for compound formulation and extrusion work level
- Frequency: every shift
- Water bath at 180 degrees F. for 30 minutes, no more than 2.2% distortion
- Checks for residual stress
- Frequency: every shift

Oven tests

- Air temperature at 300 degrees F. for 30 minutes, no blistering, cracking or flaking
- Frequency: every shift



profencesupply is a proud distributor of these fine fence products:

Illusions Vinyl Fence, Grand Illusions Color Spectrum Color Vinyl Fence Products, Grand Illusions Vinyl Woodbond Woodgrain Vinyl Fence Products, Illusions Vinyl Railing System, Eastern Ornamental Aluminum Fence Products, Eastern White Cedar Brand Wood Fence Products, System21 Chain Link Fence, Ameristar Fence Montage Steel Fencing, OnGuard Fence Systems Aluminum Fence.

